

Date: Wednesday, 21/01/2009 7:37:54 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : INNER TUBE	
Job Number : 44980		
Estimate Number : 13430		
P.O. Number :	Part Number : PB6743001257	
This Issue : 21/01/2009 S.O. No. :	Drawing Number : B6743001 P.23	
Prsht Rev. : NC	Project Number : N/A	
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1	
Previous Run : 43070	Material :	
Written By :	Due Date : 27/01/2009	Qty: 9 Um: Each
Checked & Approved By : 09-01-21		
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1250W125.	ALUM. RD TUBING 1.250 x.125W
		
	Comment: Qty.: 3.6312 f(s)/Unit Total : 36.3122 f(s) ALUM. TUBING 1.250x.125W batch: <u>M109850</u>	
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2- deburr	
3.0	QC5	INSPECT WORK TO CURRENT STEP
		
	Comment: INSPECT WORK TO CURRENT STEP	
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
		
	Comment: CONVENTIONAL MILLING MACHINE 1- drill hole as per dwg 2- deburr	
5.0	QC5	INSPECT WORK TO CURRENT STEP
		
	Comment: INSPECT WORK TO CURRENT STEP	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: INNER TUBE

Job Number: 44980

Part Number: PB6743001257

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 446 B3

SS

09/01/23

(K9)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/26

JD

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.01.23

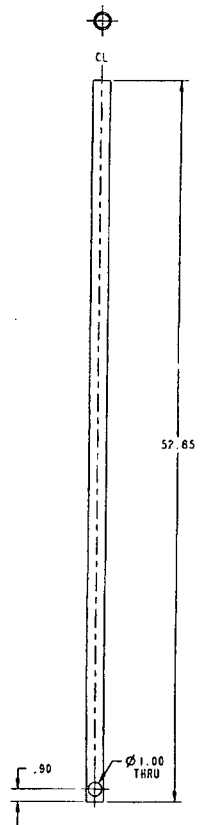
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

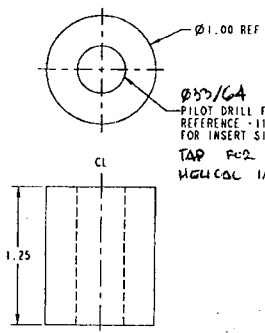
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



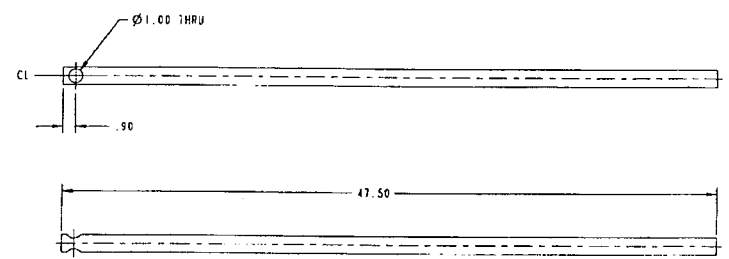
① -247 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE: 0.250



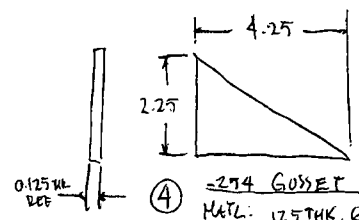
④ -249 INNER TUBE BUSHING
MATERIAL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE: 2.000

XH

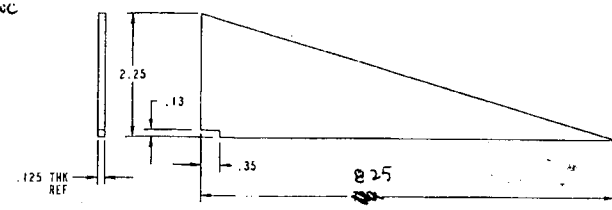
Q86747 9M



④ -257 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE: 0.250



④ -274 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11



④ -253 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE: 1.000

RELEASED
11/16/1970

PREMIER AVIATION, INC.			
2000 Aviation Parkway, Grand Prairie, Texas 75052			
DATE	ECN	REV	BY
01/08/88	10431	NO. 40	
D:OSUV8		B67-43001	
SCALE	DT	SHEET	23 OF 45

ORIGINAL